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## Effect of Storage Structures and Storage Period on Grain Quality of Maize (*Zea mays* L.): The Case of West Shawa Zone, Bako, Ethiopia

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### Abstract

Maize is one of the most important staple foods and the basis of diet for Ethiopian's. The present study was conducted to compare the effectiveness of traditional (Gombisa and Sack) and of hermetic bag storage methods concerning quantitative and qualitative losses after 0, 2, 4 and 6 months of storage. The design was arranged in 3x4 factorial fashions. Quality of maize grains (variety: Bako Hybrid-661) stored in the three storage types (Gombisa, Sack and Hermetic Bag) for 6 months studied was in Bako, Ethiopia. Nutritional quality values (total protein, total fat, total fiber, total ash, and utilizable carbohydrate) the samples were analyzed for grain quality deterioration over time. Crude protein, Crude fat, Crude fiber, Crude Ash and total carbohydrate contents was influenced significantly ( $P<0.05$ ) by storage type in Gombisa. Total protein, total fat, total fiber, total Ash and utilizable carbohydrate contents was significantly ( $p<0.05$ ) influenced by storage periods. Initially total protein was high 8.9% and dropped significantly to 6.2% in Gombisa in six months of storage periods. Maximum value of total ash was recorded at initial and dropped significantly to 1.1% at the end of six months. The study shows maize grains quality losses in Gombisa and Sack might be due to relative humidity, temperature, moisture content were suitable for storage insects infestation and fungal contamination. As a result of this research, the Hermetic bag was determined to be more appropriate for maintaining grain quality for longer.

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Quantitative loss; Qualitative loss; Biochemical analysis; Traditional storage; Maize.

### Introduction

Maize (*Zea mays* L.) is the third most important crop after rice and wheat cultivated in the world and occupying more than 120 million hectare of cropland annually (Marta *et al.*, 2017). Maize is one of the most important food crops and provides at least 30% of the food calories to more than 4.5 billion people in 94

developing countries (Michael *et al.*, 2015) Rehman (2006) reported that maize is important as a source of energy in the human diet throughout the world. According to (Marta *et al.*, 2017) maize contains moisture (16.7% wet base), starch (71.3% dry base), protein (9.91% dry base), fat (4.45% dry base), ash (1.42% dry base) and crude fiber (2.66% dry base). Maize also contains pentoglycans (6.2% dry base),

cellulose and lignin (3.3% dry base), total sugar (2.58% dry base) and total carotenoids (30 mg kgG1). However, maize grain suffers from quantitative and qualitative losses during storage. Various studies undertaken in sub-Saharan Africa to estimate maize (*Zea mays* L.) grain losses in traditional storage practices have shown that the losses are generally high (Befikadu *et al.*, 2012). From harvest to consumer market, maize grain postharvest losses in Africa are estimated to range 14 to 36% (Tadale, 2012; Tadale *et al.*, 2011). Grain storage container being used by majority of farmers in Jimma zone (more than 97%) are traditional ones that couldn't protect the stored grain from deterioration. Grain losses occur due to several factors (Ape *et al.*, 2016). The main causes of losses are improper storage structures (Niaz, and Dawar, 2009) and insect pest damage. According to (Sharma *et al.*, 2007) the primary factors affecting the grains during their storage are moisture, temperature and relative humidity of the environment, then the negative conditions such as fungi growth, germination, decay (moldy), rancidity (bad smell) do occur. Other maize deteriorating agents for maize are rodents, insect pests and molds. Primary and secondary factors lead to chemical changes (nutritive and sanitary parameters), weight loss, insect damage and finally to changes in the maize quality (Niamketchi *et al.*, 2016). The full losses resulting with deterioration are about 25-30% of the stored food grains (Gueye *et al.*, 2011). The studies of (Suleiman *et al.*, 2013) showed that 'Infection of maize grain by storage fungus results in discoloration, dry matter loss, chemical and nutritional changes and overall reduction of maize grain quality'. It has been reported by (Fandohan *et al.*, 2003) that storage fungi contributes to loss of more than 50 % of maize grain in tropical countries, and ranks second after insects as the major cause of deterioration and loss of maize. Traditional storage practices do not guarantee protection against major storage pests, grain quality of staple food crops, leading to higher percentage of grain losses, particularly due to post-harvest insect pests and grain pathogens (Sharon *et al.*, 2014). The patterns of storage temperature, relative humidity and maize grain's associated insect pests and fungi which lead to quantitative and qualitative losses in the traditional and modern storage structures over storage periods in Bako was not exactly known and documented. Maize weevil, angoumois grain Moth, *Sitophilus granurarius* and *Tribolium castanum* were identified in this work as the major insect pests that attacks maize grains during 6 months of storages in *Gombisa* Sacks and Hermetic bag. In view of limited information, in this paper the extent of maize grain nutrient quality losses in traditional storage

containers (*Gombisa* and Sacks) Hermetic bag and over 6 months of storage are stated.

## Materials and Methods

### Description of the study area

This study was conducted at Bako Agricultural Research Center located in East Wollega Zone of the Oromia Regional State, western Ethiopia at an altitude of 1650 meters above sea level (m.a.s.l). Bako lies at 9°6' north latitude and 37°09' east longitude in the sub-humid ecology of the country 260 km west of Addis Ababa and 8 km away to the South from the main road to Nekemte. Average annual rainfall at this location is 1237 mm. The rainy season extends from May to October and maximum rain is received in the months of July and August. Agro-ecologically, it has a warm humid climate with mean minimum, maximum and average air temperatures of 15, 30 and 23°C respectively. The RH minimum, maximum and average of the area is (49, 74.7 and 61.85%), respectively (Source, Bako National maize Research Center Metrological data of 2016). The major annual and perennial crops of the area include maize, sorghum, teff, noug, hot pepper, haricot bean, sweet potato, mango, banana, and sugar cane in order of importance. The study was conducted for six (6) months starting from harvesting time in December, 2017 to May, 2018 at Bako National Maize Research Center.

### Experimental plan and design

The experiment was arranged in a factorial combination with two factors, storage types and storage period in complete randomized design with three (3) replications. Storage types have three levels i.e. *Gombisa*, Sack and Hermetic bag while storage period have four levels i.e. (T0, T1, T2, T3, T4, T5 and T6) months of storage periods. Data were collected at every two months interval, including at the start of the study making up four levels for the factor storage period.

### Experimental materials

The study material was BH-661 maize of variety harvested in December, 2017 and three types of traditional (*Gombisa* and Sack) and Hermetic bag storage types.

### Sampling of the stored grain

A total of 90 samples of BH-661 maize variety were collected from each of storage methods periodically starting from the beginning of the storage (0, 2, 4 and 6)

months of storage periods). The initial maize samples from each storage structures were taken as a control at the beginning of the storage. Each sample was taken by inserting the spear into the grain mass straight to the maximum depth from the top, middle and the bottom the storage.

### Biochemical analysis

#### Determination of ash

Moisture and ash contents were carried out according to the relevant Association of Official Analytical Chemist (AOAC, 2012) methods for moisture (925.09) Procedure: A glass petri-dish was accurately weighed, after which an approximately 1.0g of sample was added and reweighed and the weight recorded as (w1). This was kept in a vacuum oven for 3hour at the 105 °C, the dish was removed from the oven, cooled and re-weighed and recorded as (w2). This process was repeated until a constant weight was attained. This process was repeated for all the samples, and the moisture content was calculated in percentage as follows: -

$$\% \text{ moisture} = \frac{W1 - W2}{\text{weight of sample used}} \times 100$$

Ash contents were carried out according to the relevant Association of Official Analytical Chemist (AOAC, 2012) methods for ash (923.03). Clean empty silica crucibles were placed in a muffle furnace at 600°C for an hour till the constant weight was obtained and then transferred into desiccators to cool down to room temperature and then the weight of empty crucible was noted as quickly as possible to prevent moisture absorbance (W1). This crucible was labeled and two (2) gram of finely powdered test sample was placed in designated crucibles. The crucibles containing samples were then placed in a muffle furnace at 600°C for 7 hours. After the complete ignition the furnace was turned off. The crucibles was then transferred to desiccators cooled and re-weighed (W2). The difference of the two readings gave the weight of ash:-

Per cent ash will be calculated as follows:

$$\text{Ash (\%)} = \frac{(W2 - W1)}{\text{Sample weight}} \times 100$$

Where: W1=Initial weight of empty crucible and  
W2= Final weight of crucible along with burnt sample

#### Determination protein

The crude protein content in the samples was determined from % N using a conversion factor of 6.25 (N × 6.25) according to method 920.152 (AOAC, 2006). Ground samples were analyzed for crude protein from each treatment using the micro-Kjeldahl methods. Sample of one gram (1gm) added into a Kjeldahl digestion flask. Catalyst mixture (NaSO<sub>4</sub> mixed with anhydrous CuSO<sub>4</sub> in the ratio of 10:1.0g was added. After addition of 5 ml of H<sub>2</sub>SO<sub>4</sub>, digestion flask was paced in the digester and the temperature was brought to 550<sup>0</sup>c allowed to digest for over 2hr until digestion is completed. The flask was removed and allowed to cool in a desiccator. After it was cooled, the content in flask was diluted by 30 ml of distilled water followed by 25 ml and concentrated 40% NaOH was added into the digestion flask to neutralize the acid and to make the solution slightly alkaline. The content was distilled immediately by inserting the digestion tube line into the receiver flask that contains 25 ml of 4% boric acid solution and about 150 ml of distilled was collected. Finally, the distillate was titrated by a standard acid (0.1N HCL). The % of nitrogen was converted to % of protein by using appropriate conversion factors (% of protein = F x N). (Note: 1ml of 0.1N acid = 1.401 mg N). Per cent crude protein was calculated using the formula given below:

$$\% \text{ Crude protein} = 6.25 \times \% \text{ N}$$

$$\text{Nitrogen (\%)} = \frac{(S - B) \times N \times 0.014 \times D}{\text{Wt of sample} \times V} \times 100$$

S: sample titration reading, B: blank titration reading, N: normality of HCl, D: dilution of sample after digestion, V: volume taken for titration, and 0.014, mill-equivalent wt. of nitrogen.

#### Determination fat

Crude fat content was determined through the Soxhlet extraction Fat content was determined through the Soxhlet extraction method (AOAC, 2006) using 70 mL petroleum ether as the extraction solvent. Moisture-free samples (3 gm.) were wrapped in thimble prepared from Whatman filter paper No. 41 and weighed along with sample (W<sub>1</sub>) before being introduced into the soxhlet apparatus. Cleaned and dried receiver flask was connected beneath the apparatus and one-third of it was filled with petroleum ether and then fitted into the apparatus. Then, the apparatus heating rate was adjusted

at a temperature of 60°C to give a condensation rate of 2-3 drops and extracted for 6 hours. When extraction will over, the thimble was removed from the soxhlet. Then the thimble was dried in an oven at 60°C overnight, then cooled in desiccators and weighed ( $W_2$ ). The percentage crude fat was calculated by using the following formula:

$$\text{Crude fat (\%)} = \frac{W_2 - W_1}{\text{Sample weight}} \times 100$$

Where:  $W_1$  = Initial weight of thimble along with sample before extraction

$W_2$  = Final weight of thimble along with sample after extraction

### Determination fiber

Crude fiber was determined using the methods of AOAC, 2006 (method number 32.10). Ground samples (3 gm.) was weighed ( $m_1$ ) placed in 500 ml beaker. This digestion with 1.25% sulfuric acid and washed with water and further digested with 1.25% sodium hydroxide, filtered in coarse porous (75  $\mu$ m) crucible in apparatus at a vacuum of about 25mm. the residues left after refluxing was washed again with 1.25% sulfuric acid at near boiling point. Then, the residue was dried at 105 °C overnight, cooled in a desiccator and weighed ( $m_2$ ). After being dried the sample was ashed until ashing complete, cooled in a desiccator and weighed ( $m_3$ ). The total fiber was expressed in percentage as follows:-

$$\text{Crude fiber (\%)} = \frac{m_2 - m_3}{m_1} \times 100$$

Where:  $m_1$  = the weight of sample (gm, db),  $m_2$  = the weight of sample ashing,  $m_3$  = the weight of sample after ashing (gm, db)  $W_2$  = Final weight of thimble along with sample after extraction

### Determination of carbohydrate

Carbohydrate content was determined by calculating the difference of the total of percentage of protein, crude fat and ash from 100. Utilizable carbohydrate content = 100 -  $\Sigma$  (% Moisture+ Ash % + Protein % + Fat % + % crude fiber). Results from percentages of ash, protein and fat were calculated in the dry material of kernels.

### Statistical analysis

All the data collected were subjected to analysis of variance (ANOVA) by using the PROC GLM procedure (SAS institute, 2004) and difference among means were compared by the Least Significant Difference at 5% level of significance (Steel, and Torrie, 1980). The correlation parameters were examined using Pearson's correlation coefficient using PROC CORR procedure of the SAS software (SAS Institute, 2004).

### Results and Discussions

#### Effect of storage type on chemical composition of maize grain

All values of protein content were significant ( $p < 0.05$ ) to each other (Table 1). Protein content was 7.4, 7.7 and 8.2% for grain sampled in Gombisa, Sack and Hermetic bags, with significantly difference between the latter two only as the study obtained by (Befikadu *et al.*, 2015). This could be due to loss damaged grains in the Hermetic bag associated with the lower level of insect infestation and microbial attack than Gombisa and Sack. All values were significant ( $p < 0.05$ ) to each other (Table 2). The values of crude fat for the different storage are 2.8, 2.9 and 3.1% for Gombisa, Sack and Hermetic bag with significant differences between Gombisa and Hermetic bag. This may also be because of fungi and insect infestation in the stored grain. Crude Ash was not significant ( $P < 0.05$ ) reduction as the storage in Sack and Hermetic bag. The crude fiber content of stored maize grains did not change with storage time. The carbohydrate content increased with increase of storage time (Table 2). Initially it was 71.3% and increased to 73.1, 74.4 and 75.6 after storage of 2, 4 and months as the study reported by (Sule *et al.*, 2014). The increase in carbohydrate content can be attributed by insect damaged to the protein content of the stored grains and biochemical reaction of the stored grains.

#### Effect of storage period on chemical composition of maize grain

The crude protein content was 8.9% initially and the value decreased to 8.1, 7.2 and 6.8% after 2, 4 and 6 months of storage (Table 1). The values were significantly different from each other. The reduction in crude protein can be attributed to insect infestation.

**Table.1** Effect of storage type with storage periods on grain moisture content, total protein, fat, Ash and carbohydrate

Storage period (Months)	MC (%)	Crude protein (%)	Crude Fat (%)	Crude Ash (%)	Crude Fiber (%)	Carbohydrate (%)
ILD	8.80 ± 1.24 <sup>d</sup>	8.90 ± 1.57 <sup>a</sup>	3.6 ± 1.11 <sup>a</sup>	4.0 ± 1.95 <sup>a</sup>	2.90 ± 1.11 <sup>a</sup>	71.3 ± 1.01 <sup>d</sup>
2	10.20 ± 1.43 <sup>c</sup>	8.1 ± 1.90 <sup>b</sup>	3.2 ± 1.02 <sup>b</sup>	2.8 ± 1.20 <sup>b</sup>	2.8 ± 0.19 <sup>a</sup>	73.1 ± 3.15 <sup>c</sup>
4	10.90 ± 2.71 <sup>b</sup>	7.2 ± 1.45 <sup>c</sup>	2.8 ± 0.65 <sup>c</sup>	2.2 ± 0.38 <sup>c</sup>	2.8 ± 0.12 <sup>a</sup>	74.4 ± 2.89 <sup>b</sup>
6	12.10 ± 2.91 <sup>a</sup>	6.8 ± 1.04 <sup>d</sup>	2.3 ± 0.14 <sup>d</sup>	1.1 ± 0.08 <sup>d</sup>	2.8 ± 0.10 <sup>a</sup>	75.6 ± 3.78 <sup>a</sup>
LSD (5%)	0.45	0.34	0.16	0.34	0.42	0.8
CV (%)	0.67	1.72	1.89	0.67	1.72	1.89

Note: Values are means ± standard deviation, Means followed by the same letters in the same columns and rows was not significantly different letters in the same columns and rows was not significantly different at 5% probability level

**Table.2** Effect of storage type with storage periods on grain Total fiber Carbohydrate and Ash

Storage types	MC (%)	Crude protein (%)	Crude Fat (%)	Crude Ash (%)	Crude Fiber (%)	Carbohydrate (%)
Gombisa	11.3 ± 2.06 <sup>a</sup>	7.4 ± 1.72 <sup>b</sup>	2.8 ± 0.39 <sup>b</sup>	2.3 ± 0.14 <sup>b</sup>	2.8 ± 0.19 <sup>a</sup>	80.1 ± 3.42 <sup>a</sup>
Sack	10.8 ± 2.71 <sup>b</sup>	7.7 ± 2.85 <sup>b</sup>	2.9 ± 0.21 <sup>b</sup>	2.5 ± 0.30 <sup>b</sup>	2.8 ± 0.19 <sup>a</sup>	79.3 ± 3.15 <sup>b</sup>
Hermetic	9.9 ± 1.16 <sup>c</sup>	8.2 ± 2.35 <sup>a</sup>	3.1 ± 0.78 <sup>a</sup>	2.8 ± 0.45 <sup>a</sup>	2.8 ± 0.19 <sup>a</sup>	78.0 ± 2.72 <sup>c</sup>
LSD (5%)	0.45	0.34	0.16	0.34	0.42	0.8
CV (%)	2.2	4.3	2.22	3	2.71	1.8

Note: Values are means ± standard deviation, Means followed by the same letters in the same columns and rows was not significantly different letters in the same columns and rows was not significantly different at 5% probability level

**Table.3** Interaction effect of storage types and storage periods on grain moisture, total protein and fat

Storage Period (Months)	MC (%)			Total Protein (%)			Total Fat (%)		
	Gombisa	Sack	Hermetic	Gombisa	Sack	Hermetic	Gombisa	Sack	Hermetic
ILD	8.80±1.15 <sup>c</sup>	8.80±1.15 <sup>c</sup>	8.80±1.15 <sup>c</sup>	8.90±1.7 <sup>a</sup>	8.90±1.7 <sup>a</sup>	8.90±1.7 <sup>a</sup>	3.6± 1.15 <sup>a</sup>	3.6±1.15 <sup>a</sup>	3.6±1.15 <sup>a</sup>
2	9.10±1.30 <sup>c</sup>	8.63±1.12 <sup>c</sup>	8.80±1.15 <sup>c</sup>	8.2±2.35 <sup>b</sup>	8.5±2.3 <sup>a</sup>	8.0±1.9 <sup>b</sup>	3.23± 1.11 <sup>a</sup>	3.23±1.11 <sup>a</sup>	3.23±1.10 <sup>a</sup>
4	11.5±1.22 <sup>b</sup>	10.23±1.17 <sup>c</sup>	10.07±1.18 <sup>c</sup>	6.5±1.04 <sup>d</sup>	7.6±2.8 <sup>c</sup>	7.6±2.8 <sup>b</sup>	2.80±0.14 <sup>a</sup>	2.80±0.44 <sup>a</sup>	3.00±1.13 <sup>a</sup>
6	12.2±1.42 <sup>a</sup>	11.53±1.22 <sup>b</sup>	10.63±1.22 <sup>c</sup>	6.2±1.54 <sup>d</sup>	7.3±1.72 <sup>c</sup>	7.4±1.72 <sup>c</sup>	2.20±1.44 <sup>b</sup>	2.40±0.14 <sup>a</sup>	2.53±0.16 <sup>a</sup>
LSD (5%)	0.32			0.44			0.54		
CV (%)	0.72			1.75			2.12		

Note: Values are means ± standard deviation, Means followed by the same letters in the same columns and rows was not significantly different letters in the same columns and rows was not significantly different at 5% probability level

**Table.4** Interaction effect of storage types and storage periods on grain Fiber, Carbohydrate and Ash

Storage Period (Months)	Total Fiber (%)			Total Carbohydrate (%)			Total Ash (%)		
	Gombisa	Sack	Hermetic	Gombisa	Sack	Hermetic	Gombisa	Sack	Hermetic
ILD	2.90±1.57 <sup>a</sup>	2.90±1.57 <sup>a</sup>	2.90±1.57 <sup>a</sup>	71.3±1.01 <sup>c</sup>	71.3±1.0 <sup>c</sup>	71.3±1.01 <sup>c</sup>	4.0± 1.95 <sup>a</sup>	4.00±1.95 <sup>a</sup>	4.0± 1.95 <sup>a</sup>
2	2.6± 1.16 <sup>a</sup>	2.50±1.16 <sup>a</sup>	2.7± 0.14 <sup>a</sup>	73.2±3.15 <sup>d</sup>	73.4±3.15 <sup>d</sup>	73.2±3.15 <sup>d</sup>	2.60±1.16 <sup>b</sup>	2.67±2.21 <sup>b</sup>	2.77±1.57 <sup>b</sup>
4	2.4±1.79 <sup>a</sup>	2.1± 1.44 <sup>a</sup>	2.4±1.79 <sup>a</sup>	75.2±3.78 <sup>b</sup>	74.2±1.89 <sup>c</sup>	74.6±1.89 <sup>c</sup>	1.90±1.20 <sup>c</sup>	2.4± 1.79 <sup>b</sup>	2.40±1.79 <sup>b</sup>
6	1.9 ± 1.20 <sup>a</sup>	2.0 ± 1.38 <sup>a</sup>	2.3± 0.14 <sup>a</sup>	76.2±3.99 <sup>a</sup>	75.4±3.78 <sup>b</sup>	74.2±1.89 <sup>c</sup>	1.00±0.94 <sup>d</sup>	1.20±0.94 <sup>d</sup>	2.40±1.79 <sup>b</sup>
LSD (5%)	0.57			0.45			0.47		
CV(%)	2.2			1.8			1.2		

Note: Values are means ± standard deviation, Means followed by the same letters in the same columns and rows was not significantly different letters in the same columns and rows was not significantly different at 5% probability level

Maximum crude fat 3.6% at the initial grain loading and the minimum was recorded during the last six months. Using of grains before this periods appropriate time. There was no significant ( $P<0.05$ ) change seen in crude fiber throughout the storage periods. Maximum Ash content 4.0% was observed during initial loading and minimum values 1.1% was recorded at the last six months.

### Effect of storage type and storage periods on nutritional content of stored maize grains

The results on chemical composition (crude protein, crude fat, total carbohydrate and ash) evaluated for BH-660 maize grains stored in *Gombisa* sacks and Hermetic bag over 6months (Tables 1 and 2) are discussed below. The crude protein content of maize grain in the three storage structure was significantly different over six months of storage period ( $p<0.05$ ) (Table 3). The values showed a decreasing trends 8.9 to 6.2% in *Gombisa* from initial to six months of storage periods. Significantly different and minimum crude protein content was obtained at the end of 6 months of storage in *Gombisa* and Sack storage. The reduction in crude protein can be attributed to insect infestation as obtained in the study of (Ape *et al.*, 2016).

The values showed non-significant ( $p<0.05$ ) reduction to 2.3, 2.5 and 2.8% for grains stored in *Gombisa*, Sacks and Hermetic bag storage structures at the storage periods progressed as reported in the study result of Ape *et al.*, (2016). Befikadu *et al.*, (2015) disagreed that ash content showed an overall increase of 2% over the storage periods. This might be due insect attack to carbohydrate, protein and crude fat contents. Crude fat was not significantly different ( $p<0.05$ ) in the three storage with storage periods. Maximum and significant increment was seen in *Gombisa*, Sack and Hermetic bag storage at the end of storage periods (Table 4). The increment in carbohydrate content can be attributed by insect damaged to the protein content of the stored grains and biochemical reaction that was happened during respiration to produces energy as observed in the study of (Befikadu *et al.*, 2015). The interactive effect of storage periods and storage types was significant ( $p<0.05$ ) on the nutrient loss of stored grains.

### Conclusion

Protein content was high at initial period and dropped significantly ( $p<0.05$ ) from 8.90 to 6.2% in *Gombisa*, 8.90 to 7.30% for Sack and 8.90 to 7.4% for Hermetic

bag at the six months. Maximum ash content 4.0% was recorded at initial loading and showed significant ( $p<0.05$ ) reduction to 1.1% in *Gombisa* in the end of six months. *Gombisa* and Sack storage examined in this study are not able to prevent the damages grain as the storage period extends for more than six months. Statistically the values of total Fat was not significantly different ( $p<0.05$ ) to each other throughout the storage periods. All the values were statistically ( $P<0.05$ ) different from each other and the reduction in crude fat is attributed to insect and microbial attack in the storage. Therefore, maize grains should not be stored for more than six under this area. Adoption of improved storage facilities like Hermetic bag storage will reduce maize grain losses, save the resources required for maize grain production, minimizes: the maize nutrient quality deteriorations, mycotoxins and pesticide residues caused health risks and ultimately contributes to the improvement of food safety and food security of the region.

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